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European Technical Assessment

ETA-10/0074
of 24.02.2015

English version prepared by ZAG

I GENERAL PART

Komercialno ime

Trade name

FM-MP3[®] evo

Imetnik tehnične ocene

Holder of Technical Assessment

FRIULSIDER S.p.A.

via Trieste 1

33048 San Giovanni al Natisone (UD)

Italy

Družina proizvalca

Product family

**Galvansko pocinkano kovinsko sidro velikosti
M6, M8, M10 in M12 za nekonstrukcijsko
skupinsko uporabo v betonu**

*Metal anchor made of galvanised steel of sizes M6, M8, M10 and
M12 for multiple use in non-structural application in concrete*

Proizvodni obrat

Manufacturing plant

FRIULSIDER S.p.A.

via Trieste 1

33048 San Giovanni al Natisone (UD)

Italy

Ta Evropska tehnična ocena vsebuje

*This European Technical Assessment
contains*

8 strani vključno s 5 prilogami, ki so sestavni del te
ocene

*8 pages including 5 annexes, which form an integral part of the
document*

Ta Evropska tehnična ocena je
izdana na podlagi Uredbe (EU) št.
305/2011 na osnovi

*This European Technical Assessment is
issued in accordance to Regulation (EU)
No 305/2011, on the basis of*

Smernice za evropska tehnična soglasja ETAG 001 –
del 1 in 6, izdaja 2011, ki se uporablja kot EAD

*Guideline for European Technical Approval ETAG 001 – part 1
and 6, edition 2011, used as EAD*

Ta ocena zamenjuje

This Assessment replaces

ETA-10/0074 izdano dne 06.04.2010

ETA-10/0074 issued on 06.04.2010

Translations of this European Technical Assessment in other languages shall fully correspond to the original issued document and should be identified as such.

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II SPECIFIC PART OF THE EUROPEAN TECHNICAL ASSESSMENT

1 Technical description of the product

The FM-MP3[®] evo in the range of M6, M8, M10 and M12 is an anchor made of galvanised steel, which is placed into a drilled hole and anchored by torque-controlled expansion.

For the installed anchor see Figure given in Annex A1.

2 Specification and intended use

The performances given in Chapter 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The provisions made in this European Technical Assessment are based on an assumed working life of the anchor of 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the manufacturer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3 Performance of the product and references to the methods used for this assessment

3.1 Mechanical resistance and stability (BWR 1)

The basic work requirements for mechanical resistance and stability are listed in Annex C1.

3.2 Safety in case of fire (BWR 2)

The basic work requirements for safety in case of fire are listed in Annex C1.

3.3 Hygiene, health and environment (BWR 3)

Regarding dangerous substances contained in this European Technical Assessment, there may be requirements applicable to the products falling within its scope (e.g. transported European legislation and national laws, regulations and administrative provisions). In order to meet provisions of the regulation (EU) No 305/2011, these requirements need also to be complied with, when they apply.

3.4 Safety in use (BWR 4)

For basic work requirement safety in use the same criteria are valid as for basic work requirement mechanical resistance and stability.

3.5 Protection against noise (BWR 5)

Not relevant.

3.6 Energy economy and heat retention (BWR 6)

Not relevant.

3.7 Sustainable use of natural resources (BWR 7)

No performance determined.

3.8 General aspects relating to fitness for use

Durability and serviceability are only ensured if specifications of intended use according to Annex B1 are kept.

4 Assessment and verification of constancy of performance

According to the decision 97/161/EC of the European Commission¹ the system of assessment and verification of constancy of performance (see Annex V to regulation (EU) No 305/2011) given in the following table apply.

Product	Intended use	Level of class	System
Metal anchors for use in concrete (light-duty type)	For use in redundant systems for fixing and/or supporting to concrete elements such as lightweight suspended ceilings, as well as installations	-	2+

5 Technical details necessary for the implementation of the AVCP system

5.1 Tasks for the manufacturer

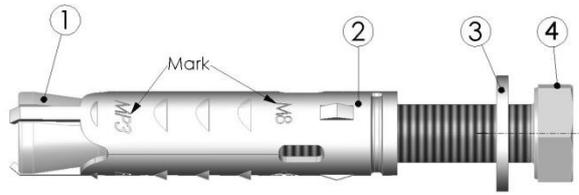
Technical details necessary for the implementation of the AVCP system are laid down in the Control plan deposited at the Slovenian National Building and Civil Engineering Institute (ZAG).

Issued in Ljubljana on 24.02.2015

Signed by:

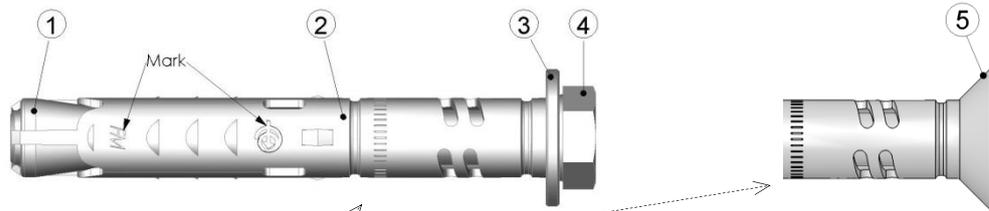
Franc Capuder, M.Sc., Research Engineer

Head of Service of TAB



- 1 cone
- 2 sleeve
- 3 washer
- 4 hexagonal screw
- 5 countersunk screw

Figure A1: FM-MP3®evo anchor



Note for FM-MP3®evo LONG:
- Minimum embedded and maximum thickness fixture -

Figure A2: FM-MP3®evo LONG anchor

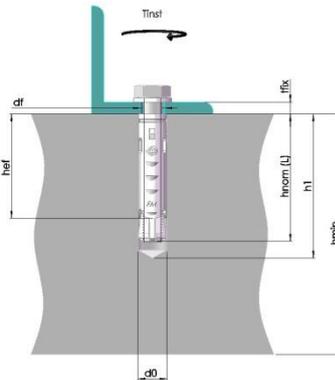


Figure A3: Installed FM-MP3®evo anchor

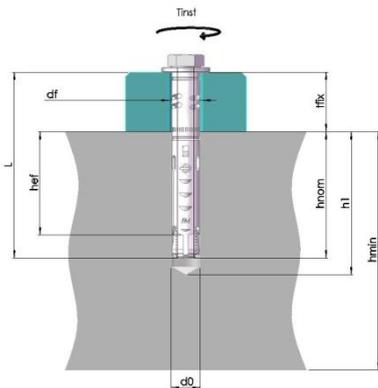


Figure A4: Installed FM-MP3®evo LONG-S anchor

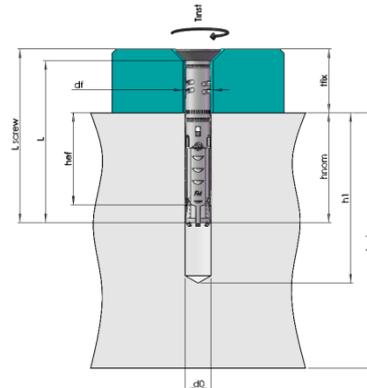


Figure A5: Installed FM-MP3®evo LONG-SK anchor

FM-MP3®evo

Product description

Product and intended use

Annex A1

Table A1: Dimensions of different parts of an anchor

Anchor type	h_{nom} (mm)	L (mm)	d (mm)	d_0 (mm)	L_{screw} (mm)
FM-MP3 [®] evo M6	45	45	6	10	(1)
FM-MP3 [®] evo M8	50	50	8	12	(1)
FM-MP3 [®] evo M10	60	60	10	15	(1)
FM-MP3 [®] evo M12	80	80	12	18	(1)
FM-MP3 [®] evo LONG-S M6	45	70	6	10	70
FM-MP3 [®] evo LONG-S M8	50	75	8	12	80
FM-MP3 [®] evo LONG-S M10	60	85	10	15	90
FM-MP3 [®] evo LONG-S M12	80	105	12	18	110
FM-MP3 [®] evo LONG-SK M6	45	70	6	10	75
FM-MP3 [®] evo LONG-SK M8	50	75	8	12	80
FM-MP3 [®] evo LONG-SK M10	60	85	10	15	90
FM-MP3 [®] evo LONG-SK M12	80	105	12	18	110

h_{nom} = overall embedment depth in the concrete
 L = length of anchor
 d = diameter of the threaded part of the screw
 d_0 = nominal diameter of drill bit and external diameter of the sleeve
 L_{screw} = length of the screw
 (1) = not prescribed by the producer

Table A2: Materials

Part	Description	Material	Protection
1	Cone	Machined or cold formed carbon steel EN 10277	galvanised min. 5 μ m
2	Sleeve	Cold formed carbon steel EN 10130	galvanised min. 8 μ m
3	Washer for FM-MP3 [®] evo	Steel to DIN 125-1	galvanised min. 5 μ m
	Washer for FM-MP3 [®] evo LONG-S	Steel to EN 10139	galvanised min. 5 μ m
4	Hexagonal screw	Steel to DIN 933, grade 8.8	galvanised min. 5 μ m
5	Countersunk screw	Steel grade 8.8	galvanised min. 5 μ m

FM-MP3[®] evo

Product description
Product and materials

Annex A2

Specifications of intended use

Anchorage subjected to:

- Static, quasi static load.

Base materials:

- Cracked and non-cracked concrete.
- Reinforced and unreinforced normal weight concrete of strength class C20/25 at minimum and C50/60 at maximum according to EN 206-1:2000/A2:2005.

Use conditions (Environmental conditions):

- The anchor may be used in concrete subject to dry internal conditions.

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Anchorages under static and quasi-static actions are designed in accordance with ETAG 001, Annex C, design method B, Edition August 2010 or CEN/TS 1992-4-4.
- For application with resistance under fire exposure the anchorages are designed in accordance with method given in TR 020 "Evaluation of anchorage in concrete concerning resistance to fire".
- Verifiable calculation notes and drawings are prepared taking into account of the load to be anchored. The position of the anchor is indicated on the design drawings (e.g. position of the anchor relative to reinforcement or to supports, etc.).
- Fasteners are only to be used for multiple use in non-structural application, according to ETAG 001 Part 6, edition January 2011.

Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters on the site.
- Use of the anchor only as supplied by the manufacturer without exchanging the components of an anchor.
- Anchor installation in accordance with the manufacturer's specifications and drawings using the appropriate tools.
- Thickness of the fixture corresponding to the range of required thickness values for the type of anchor.
- Checks before placing the anchor to ensure that the strength class of the concrete in which the anchor is to be placed is in the rang given and is not lower that of the concrete to which the characteristic loads apply for.
- Check of concrete being well compacted, e.g. without significant voids.
- Cleaning of the hole of drilling dust.
- Anchor installation ensuring the specified embedment depth.
- Keeping of the edge distance and spacing to the specified values without minus tolerances.
- Positioning of the drill holes without damaging the reinforcement.
- In case of aborted hole: new drilling at a minimum distance away of twice the depth of the aborted hole or smaller distance if the aborted drill hole is filled with high strength mortar and if under shear or oblique tension load it is not to the anchor in the direction of load application.
- Application of the torque moment given in Annex 3 using a calibrated torque wrench.

FM-MP3[®] evo	Annex B1
Intended use Specification	

Table B1: Installation data for FM-MP3[®] evo

Anchor type		M6	M8	M10	M12
Nominal diameter of drill bit	d_0 [mm]	10	12	15	18
Diameter of clearance hole in the fixture	d_f [mm]	8	10	12	14
Depth of drill hole	$h_1 \geq$ [mm]	60	70	70	100
Minimum thickness of the member	h_{min} [mm]	100	100	100	140
Effective anchorage depth	h_{ef} [mm]	36	43	50	69
Torque moment	T_{inst} [Nm]	8	15	30	50
Thickness of fixture-maximum	t_{fix} [mm]	(2)	(2)	(2)	(2)

$$^{(2)} t_{fix} = L_{screw} - h_{nom}$$

Table B2: Installation data for FM-MP3[®] evo LONG-S and FM-MP3[®] evo LONG-SK

Anchor type		M6	M8	M10	M12
Nominal diameter of drill bit	d_0 [mm]	10	12	15	18
Diameter of clearance hole in the fixture	d_f [mm]	12	14	17	20
Depth of drill hole	$h_1 \geq$ [mm]	60	70	70	100
Minimum thickness of the member	h_{min} [mm]	100	100	100	140
Effective anchorage depth	h_{ef} [mm]	36	43	50	69
Torque moment	T_{inst} [Nm]	8	15	30	50
Thickness of fixture-maximum LONG-S	t_{fix} [mm]	25			
Thickness of fixture-maximum LONG-SK	t_{fix} [mm]	30			

FM-MP3[®] evoIntended use
Installation data**Annex B2**

Table C1: **Characteristic values of resistances for design method B acc. ETAG 001 Annex C or CEN/TS1992-4-4**

Essential characteristics			Performance			
			M6	M8	M10	M12
Installation parameters						
d_0	Nominal diameter of drill bit	[mm]	10	12	15	18
h_{ef}	Effective anchorage depth	[mm]	36	43	50	69
h_{min}	Minimum thickness of concrete member	[mm]	100	100	100	140
T_{inst}	Torque moment	[Nm]	8	15	30	50
s_{min}	Minimum spacing	[mm]	35	45	50	75
c_{min}	Minimum edge distance	[mm]	35	45	50	75
Any load direction						
F_{0Rk}	Characteristic resistance in concrete C20/25 to C50/60	[kN]	6	12	16	20
γ_2	Installation safety factor	[-]	1,0			
γ_M	Partial safety factor	[-]	1,5			
F_{0Rd}	Design value in concrete C20/25 to C50/60	[kN]	4,0	8,0	10,6	13,3
s_{cr}	Characteristic spacing	[mm]	200	200	200	280
c_{cr}	Characteristic edge distance	[mm]	100	130	150	210
Shear load with lever arm						
$M_{0Rk,s}^{2)}$	Bending moment characteristic failure	[Nm]	12	30	60	105
$\gamma_{Ms}^{1)}$	Partial safety factor	[-]	1,25			

¹⁾ In absence of other national regulations

²⁾ Characteristic bending resistance $M_{0Rk,s}^0$ according to equation 5.5 in ETAG 001, Annex C

Table C2: **Characteristic values under fire exposure for design acc. to TR020**

			Performance				
			M6	M8	M10	M12	
Fire resistance class							
R30	Characteristic resistance in concrete C20/25 to C50/60	$F_{0Rk,fi}$	[kN]	0,2	0,4	0,9	1,7
R60				0,2	0,3	0,8	1,3
R90				0,1	0,3	0,6	1,1
R120				0,1	0,2	0,5	0,8
R30 to R120	Spacing	$s_{cr,fi}$	[mm]	≥ 200 mm and $4 \times h_{ef}$			
		$s_{min,fi}$		35	45	50	75
	Edge distance	$c_{cr,fi}$	[mm]	≥ 200 mm and $4 \times h_{ef}$			
		$c_{min,fi}$		35	45	50	75

¹⁾ In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi} = 1,00$ is recommended.

²⁾ For minimum spacing and edge distance depending on minimum thickness of element refer to Table C1 in Annex C1

³⁾ If the fire attack is from more than one side the edge distance of the anchor shall be $c \geq 300$ mm

FM-MP3[®] evo

Design acc. to ETAG 001-Annex C or CEN/TS 1992-4-4
Characteristic resistance – BWR 1

Annex C1